

<b>PHASE V: Ramping Up (18 Months - 5 Years)</b>						<i>Revision Date: 4/15/2017</i>
<b>Section Title</b>	<b>Type</b>	<b>Buy</b>	<b>P</b>	<b>S</b>	<b>Free/Member Extras</b>	<b>Note</b>
<a href="#"><u><b>Phase V Overview</b></u></a>	<b>Overview</b>					
<a href="#"><u>Phase 5 Checklist</u></a>	Checklist	<a href="#">Buy</a>	P		<a href="#">Download</a>	
<a href="#"><u>Structure Your Thinking</u></a>	Principle		P			
<a href="#"><u>Focus on Flow</u></a>	Principle		P			
<a href="#"><u>Create Standards</u></a>	Principle		P			
<a href="#"><u>Manage Your Value Stream</u></a>	Principle		P			
<a href="#"><u>Improving Your Job is Part of Your Job</u></a>	Principle		P			
<a href="#"><u>Applying Lean in Uncommon Ways</u></a>	Article		P			
<a href="#"><u>8 Ways to Develop Winning Teams in Lean Organizations (Webinar Recording)</u></a>	Article		P			
<a href="#"><u>Checking Your Lean Progress (+Video)</u></a>	Article		P			
<a href="#"><u>Lean Escape Velocity</u></a>	Article		P			
<a href="#"><u>Learn About Saying No to Lean</u></a>	Article		P			
<a href="#"><u>How a Hockey Stadium Can Provide a Lean Lesson</u></a>	Article		P			
<a href="#"><u>How Can Healthcare Be So Good and So Bad?</u></a>	Article		P			
<a href="#"><u>Why Lean Can't Be as Effective in Healthcare as in Other Industries</u></a>	Article		P			
<a href="#"><u>A Bad Employee Attitude Resonates Throughout an Organization</u></a>	Article		P			
<a href="#"><u>Problem: You see and hear (and maybe even make) lots of complaints.</u></a>	Strategy		P			
<a href="#"><u>Attitude, Employee Behavior, Customer Service, and Lean</u></a>	Article		P			
<a href="#"><u>Problem: Your boss doesn't always follow up on promises.</u></a>	Strategy		P			
<a href="#"><u>Problem: You constantly think about what is going on at work, even when you're not there.</u></a>	Strategy		P			
<a href="#"><u>Problem: Your manager doesn't seem to really understand the Lean tools, and your team is not getting good outcomes.</u></a>	Strategy		P			
<a href="#"><u>Problem: You have no say in your company.</u></a>	Strategy		P			
<a href="#"><u>Problem: You need to air grievances with your manager.</u></a>	Strategy		P			
<a href="#"><u>The Irony of Yahoo's Teleworking Decision</u></a>	Article		P			
<a href="#"><u>Performance Reviews are a Batch Process</u></a>	Article		P			
<a href="#"><u>The Employee Reprimand: Is It Effective?</u></a>	Article		P			

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<a href="#">Prevent Layoffs: Use Lean Skills to Protect Your Job</a>	Article		P			
<a href="#">Collective Intelligence and Lean. How to Harness All of Your Team's Brainpower</a>	Article		P			
<a href="#">Could Lean Help Me Go Pro?</a>	Article		P			
<a href="#">Personal Kaizen: Getting Lean the Lean Way</a>	Article		P			
<a href="#">How Deep Is Your Team's Talent?</a>	Article		P			
<a href="#">In Lean Jobs, Experience Is Less Important</a>	Article		P			
<a href="#">Lean Six Sigma Staffing. 8 Traits of People Who Excel at Continuous Improvement &amp; Boost Productivity</a>	Article		P			
<a href="#">Productive Work: How to Quickly Gauge Worker Productivity</a>	Article		P			
<a href="#">Make Sure There's a Hole in Your Hoop</a>	Article		P			
<a href="#">Recording of Our "8 Ways to Create an Infrastructure that Supports Lean" Webinar</a>	Article		P			
<a href="#">Randomness and Lean and Perfect Games</a>	Article		P			
<a href="#">Problem: Demand picked way up, but staffing isn't going to be adjusted.</a>	Strategy		P			
<a href="#">Problem: Your coworkers are reluctant to help you out when you need support.</a>	Strategy		P			
<a href="#">Problem: When you fall behind in your work, coworkers have no way to help you out.</a>	Strategy		P			
<a href="#">Problem: Demand varies widely in the office, making staffing difficult.</a>	Strategy		P			
<a href="#">Problem: You don't get the impression that the teams that support you are interested in getting better.</a>	Strategy		P			
<a href="#">Backsliding</a>	Term		P			
<a href="#">Boredom</a>	Term		P			
<a href="#">Andon</a>	Term		P		<a href="#">PDF Download</a>	
<a href="#">Andon: Lean Superhero</a>	Article		P			
<a href="#">Line Stop</a>	Term	<a href="#">MP3</a>	P		<a href="#">PDF Download</a>	
<a href="#">Fabrication</a>	Term		P			
<a href="#">Dedicated Equipment</a>	Term		P			
<a href="#">Right-Sized Machine</a>	Term		P			
<a href="#">U-Shaped Cell</a>	Term		P			
<a href="#">Work Cell</a>	Term		P			
<a href="#">Workstations</a>	Term		P			
<a href="#">Workstation Design</a>	Term		P			

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<a href="#">Layouts</a>	Term		P			
<a href="#">Nagara</a>	Term		P			
<a href="#">Level Loading</a>	Term		P			
<a href="#">Heijunka</a>	Term		P			
<a href="#">One-Touch Installation</a>	Term		P			
<a href="#">Feeder Lines</a>	Term		P			
<a href="#">Ergonomics</a>	Term		P			
<a href="#">Conveyors</a>	Term		P			
<a href="#">Capability</a>	Term		P			
<a href="#">Order Interaction Point</a>	Term		P			
<a href="#">Quality Overview Module</a>	<b>Module</b>	<a href="#">Buy</a>	P			
<a href="#">First Pass Yield</a>	Term		P			
<a href="#">100% Inspection</a>	Term		P			
<a href="#">Quality</a>	Term		P			
<a href="#">Yield</a>	Term		P			
<a href="#">Cost of Poor Quality (COPQ)</a>	Term		P			
<a href="#">Errors</a>	Term		P			
<a href="#">Defects</a>	Term		P			
<a href="#">FPY (First Pass Yield)</a>	Term		P			
<a href="#">Gauge</a>	Term		P			
<a href="#">Gauge R&amp;R</a>	Term		P			
<a href="#">Go / No-Go Gauge</a>	Term		P			
<a href="#">Quality Is Important</a>	Article		P			
<a href="#">Containment</a>	Term		P			
<a href="#">Zero Defects</a>	Term		P			
<a href="#">Acceptable Quality Level / AQL</a>	Term		P			
<a href="#">Acceptance Number</a>	Term		P			
<a href="#">Alpha Risk</a>	Term		P			
<a href="#">Beta Risk</a>	Term		P			
<a href="#">Calibration</a>	Term		P			
<a href="#">Inspections</a>	Term		P			
<a href="#">Inspect Your Inspections</a>	Article		P			
<a href="#">Rework</a>	Term		P			
<a href="#">Reaction Plan</a>	Term		P			
<a href="#">Corrective Action Report (CAR)</a>	Term		P			

Section Title	Type	Buy	P	S	Free/Member Extras	Note
<a href="#">Peanut Butter and Jelly. Starsky and Hutch. Inspection and Quality?</a>	Article		P			
<a href="#">Make Quality Better: Eliminate Hammers</a>	Article		P			
<a href="#">Hammers</a>	Term		P			
<a href="#">Problem: Quality problems and production issues from other areas show up in your workstation.</a>	Strategy		P			
<a href="#">Problem: You see a repetitive problem.</a>	Strategy		P			
<a href="#">Gotcha! Oh, Wait. Do I Know You?</a>	Article		P			
<a href="#">Inspection and Quality. How the NFL Can Teach You About Lean.</a>	Article		P			
<a href="#">The Surprising Truth about Automotive Quality</a>	Article		P			
<a href="#">You're in! Nope. Just kidding. Quality control in administrative processes.</a>	Article		P			
<a href="#">How should we track employee errors to improve quality?</a>	FAQ		P			
<a href="#">Internal Suppliers</a>	Term		P			
<a href="#">Failure Isn't Really Failure</a>	Article		P			
<a href="#">Guess What. Tired People Make More Mistakes. (Surprised?)</a>	Article		P			
<a href="#">Risk Management</a>	Term		P			
<a href="#">Workaround</a>	Term		P			
<b><a href="#">Poka Yoke Module</a></b>	<b>Module</b>	<b><a href="#">Buy</a></b>	<b>P</b>			
<a href="#">Poka Yoke Overview</a>	Term	<a href="#">MP3</a>			<a href="#">PDF Download</a>	
<a href="#">Poka Yoke Infographic</a>	Infographic		P			Visual depiction of the impact of building in quality
<a href="#">Mistake Proofing</a>	Term		P			
<a href="#">Baka Yoke</a>	Term		P			
<a href="#">A Healthcare Poka Yoke Against MRSA</a>	Article		P			
<a href="#">Government Lean. The TSA and Process Improvement.</a>	Article		P			
<a href="#">Lean, Poka Yokes, and Taxi Cabs</a>	Article		P			
<a href="#">Poka Yoke Devices and Airlines</a>	Article		P			
<a href="#">Poka Yoke? Or Poka Yuck...</a>	Article		P			
<a href="#">Mistake Proofing: Temporary Speed Bumps and Schools Zones</a>	Article		P			
<a href="#">Need to Poka Yoke My Process...</a>	Article		P			
<a href="#">Sensors</a>	Term		P			

Section Title	Type	Buy	P	S	Free/Member Extras	Note
<a href="#">Critical to Quality Metric Overview Module</a>	Module	<a href="#">Buy</a>	P			
<a href="#">Does Your Leadership Style Create Management Waste?</a>	Article		P			
<a href="#">The One-Week Move-to-Gemba Managers' Challenge</a>	Article		P			
<a href="#">Value Stream Mapping</a>	Module	<a href="#">Buy</a>	P			
<a href="#">VSM Icon Set</a>	Form		P		<a href="#">Download</a>	
<a href="#">Value Stream</a>	Term		P			
<a href="#">Value Stream Map</a>	Term		P			
<a href="#">Value Stream Analysis</a>	Term		P			
<a href="#">Current State Value Stream Map</a>	Term		P			
<a href="#">Current State Map</a>	Term		P			
<a href="#">Future State Value Stream Map (VSM)</a>	Term		P			
<a href="#">Podcast: Value Stream Mapping with Karen Martin</a>	Article		P			
<a href="#">One Person's Value Stream is Another Person's Waste</a>	Article		P			
<a href="#">Looking Over the Wall (Lean Podcast)</a>	Article		P			
<a href="#">Find a Factory Whisperer</a>	Article		P			
<a href="#">Dirty, Dumb, or Dangerous</a>	Term	<a href="#">MP3</a>	P		<a href="#">PDF Download</a>	
<a href="#">Dumb Jobs: Dirt Can't Hide. Dumb Can.</a>	Article		P			
<a href="#">Value the Customer: That Didn't Seem Faster...</a>	Article		P			
<a href="#">Noise</a>	Term	<a href="#">MP3</a>			<a href="#">PDF Download</a>	
<a href="#">Kitting</a>	Term	<a href="#">MP3</a>	P		<a href="#">PDF Download</a>	
<a href="#">Changeover</a>	Term		P			
<a href="#">One-Touch Exchange of Die (OTED)</a>	Term		P			
<a href="#">Internal Setup</a>	Term		P			
<a href="#">Setup Time</a>	Term		P			
<a href="#">Setup Reduction</a>	Term		P			
<a href="#">Single Minute Exchange of Die</a>	Term		P			
<a href="#">SMED</a>	Term		P			
<a href="#">Backups (Employee)</a>	Term		P			
<a href="#">A Better Way to Save Lives</a>	Article		P			
<a href="#">Selling More to Make Less Is a Bad Combination</a>	Article		P			
<a href="#">Social Media Etiquette and Lean</a>	Article		P			
<a href="#">The Madden Curse and Lean</a>	Article		P			
<a href="#">Think Like Your Competitor to Beat Your Competitor</a>	Article		P			

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<a href="#">Toyota Under Fire Book Review</a>	Article		P			
<a href="#">TPM: How to Protect Million-Dollar Athletes and Production Machines</a>	Article		P			
<a href="#">Automated Guided Vehicle (AGV)</a>	Term		P			
<a href="#">Automated Storage and Retrieval System (AS/RS)</a>	Term		P			
<a href="#">Automation</a>	Term		P			
<a href="#">Autonomation</a>	Term		P			
<a href="#">Backflush</a>	Term		P			
<a href="#">Call Center</a>	Term		P			
<a href="#">Cross-training</a>	Term		P			
<a href="#">Cross-Functional Team</a>	Term		P			
<a href="#">Job Rotation</a>	Term		P			
<a href="#">Shojinka</a>	Term		P			
<a href="#">Flexibility</a>	Term		P			
<a href="#">Hansei</a>	Term		P			
<a href="#">Obsolescence</a>	Term		P			
<a href="#">How Lean Fights Obsolescence</a>	Article		P			

P: Primary Flow. Links on our web page follow this sequence. Bundles are created using primary flow locations.

S: Secondary Flow. This lesson is useful in this location, but is not linked or included in premium content bundles for this material.

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